Synthra C-11 Family

Product Description and Technical Specifications



Synthra Methionine/Choline (Catalog No. 007)

Synthra Methionine/Choline is a specially designed radiosynthesizer for the efficient production of [¹¹C]labeled compounds [¹¹C]methionine and [¹¹C]choline. Automating the synthesis is simple with the easy-to-use configuration software SynthraView. The Synthra Methionine/Choline module offers both fully automatic as well as manual modes of operation.

Gas Phase Capabilities

→ High specific activities are achieved from in-target produced [¹¹C]CO₂ ranging from 5 Ci/µmol to 20 Ci/µmol (Higher specific activities are possible when using methane target).

The [\$^{11}\$C]CO\$_2\$ produced in target is quantitatively trapped in the stainless steel capillary tubing at \$-180 °C\$. Subsequently, the [\$^{11}\$C]CO\$_2\$ is released into the methane oven where it is converted to [\$^{11}\$C]CH\$_4\$ by reduction on a Ni-catalyst. The [\$^{11}\$C]CH\$_4\$ is trapped at \$-120 °C\$ on Carboxen\$^®\$. In a successive gas phase reaction the iodination of [\$^{11}\$C]CH\$_4\$ to [\$^{11}\$C]MeI\$ is carried out in a gas phase recirculation system with gaseous I\$_2\$ at 730 °C\$. During circulation [\$^{11}\$C]MeI\$ accumulates on a Porapak\$^{TM}\$ column. Finally, it is released at 200°C and ready for any kind of labeling reaction.

[11C] Labeling Possibilities

- ✓ [¹¹C]Methyl iodide Production: [¹¹C]MeI is ready for release 7 minutes after trapping the [¹¹C]CO₂. The yield for the [¹¹C]methyl iodide formation is under good conditions above 50 % non-decay corrected. (ndc).
 - Up to 10 sequential methyl iodide preparations are possible from a single box set-up.
 - The [¹¹C]methyl iodide can be used to synthesize [¹¹C]choline by captive chemistry in a loop or to synthesize [¹¹C]methionine by solid support heterogeneous reactions on a cartridge.

General Features

✓ Heating and cooling capabilities

- Six heating zones
- · Three with cooling capabilities
- Temperature range: -196 °C 950 °C

✓ Detectors and controllers

• Four shielded radiation detectors



- Three electronic flow controllers (HCN option: Four flow controllers)
- · One Pressure sensors as leak detector

✓ Valves

- Chemically inert valves with small dead volume < 35 μL, 5 bar rated
- ✓ **Dimensions** (w x d x h): $42 \times 50 \times 41$ cm
- ✓ Weight: approx. 25 kg

Synthesis Features

√ Four reagent vials

- One small (1 3 mL) and three large (10 - 15 mL) volume glass vials for reagents
- ✓ One cartridge holder
- ✓ SPE unit for final product formulation

Additional Synthesis Options

- → Methane option: A reduced gas phase suitable for the use of CH₄ target.
- → [¹¹C]HCN option (Catalog No.003hcn): The [¹¹C]CH₄ is released with NH₃ gas into a high temperature area where it undergoes a Pt-catalyzed conversion into [¹¹C]HCN at 950 °C.

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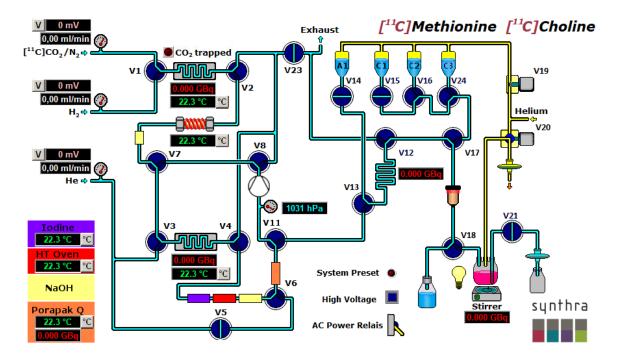
- → Product solvent evaporator (Catalog No. 000pse)
- → Triflate/column oven (RT 200 °C)

GMP Features

- ✓ Synthesis files for[¹¹C]methionine and [¹¹C]choline
- ✓ GMP compliant. Electronic control and data collection (27/18 channels)
- ✓ 21CFRpart11 & LIMS compatible

Terminal Control

- ✓ A laptop (Win 10 Pro) with preinstalled controlling software SynthraView is included
- ✓ Four digital inputs for communication with external devices upon request



The Graphical User Interface (GUI) of the SynthraView software.